









SIGMA Ride tomorrow, Lift future



Korean Engineered Products

SIGMA products are engineered by highly qualified Korean engineers and ensure customers to receive excellent products with reliable quality.



Aesthetics Design Excellence

SIGMA's Design Center in Korea and China are fully equipped with professionals who follow the most up-to-date aesthetic designs to satisfy customers needs.



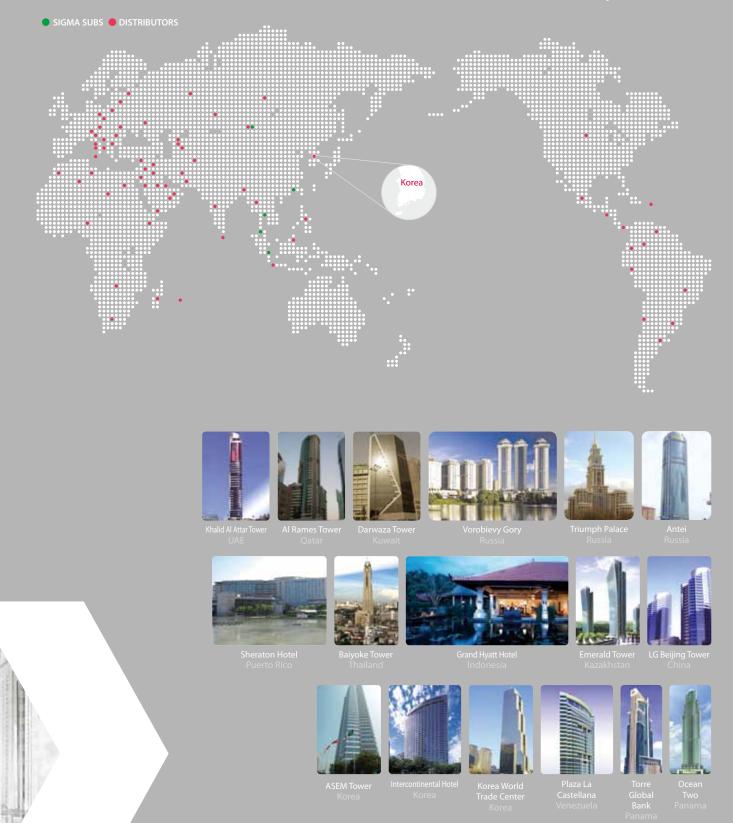
Global Network

SIGMA has been with you for more than 45 years serving over 60 Countries.



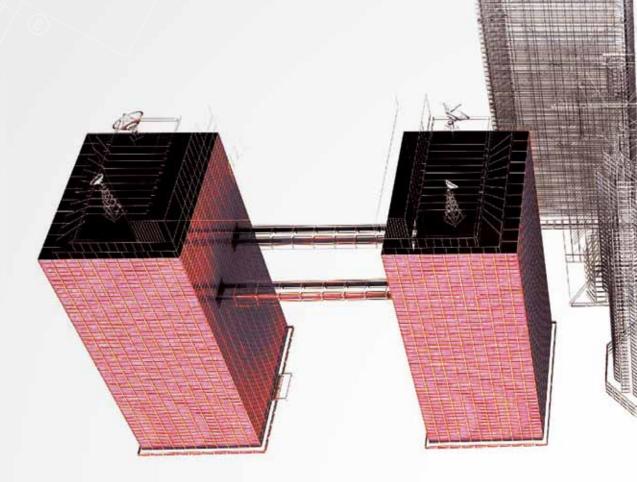
SIGMA Global Network

SIGMA has already exported approximately 100,000 elevators **worldwide since year 1978**

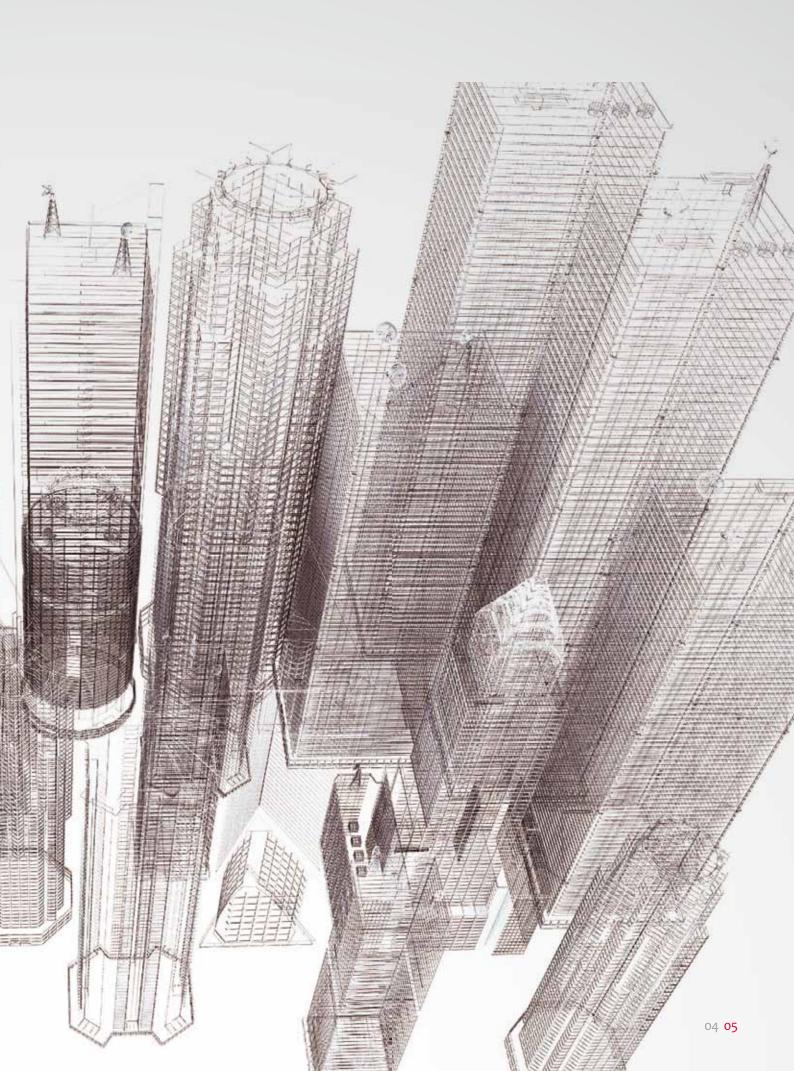


Your Elevator Partner... SIGMA

Our dedication and passion to reach customer satisfaction always have been a driving force of our creative and innovative ideas. Upgrading our ideas in providing comfortable elevators to you and devoting ourselves in creating customized solutions to meet the unique needs of your project are our ultimate goal.









Green Technology

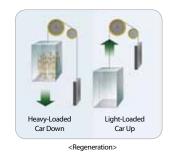
Permanent Magnet (PM) Gearless Machine

PM gearless machine reduces about 40% in area and 50% in cubic volume leading to smaller machine room with flexible equipment layout. Machine itself realizes 35% less energy loss than induction machine and delivers improved power factor.



Re-used Energy

When the elevator travels up with light load or descends with heavy load, the machine generates energy. SIGMA's regenerative drive system captures wasted energy as a heat and feeds back to the building grid which will be re-used for other utilities.



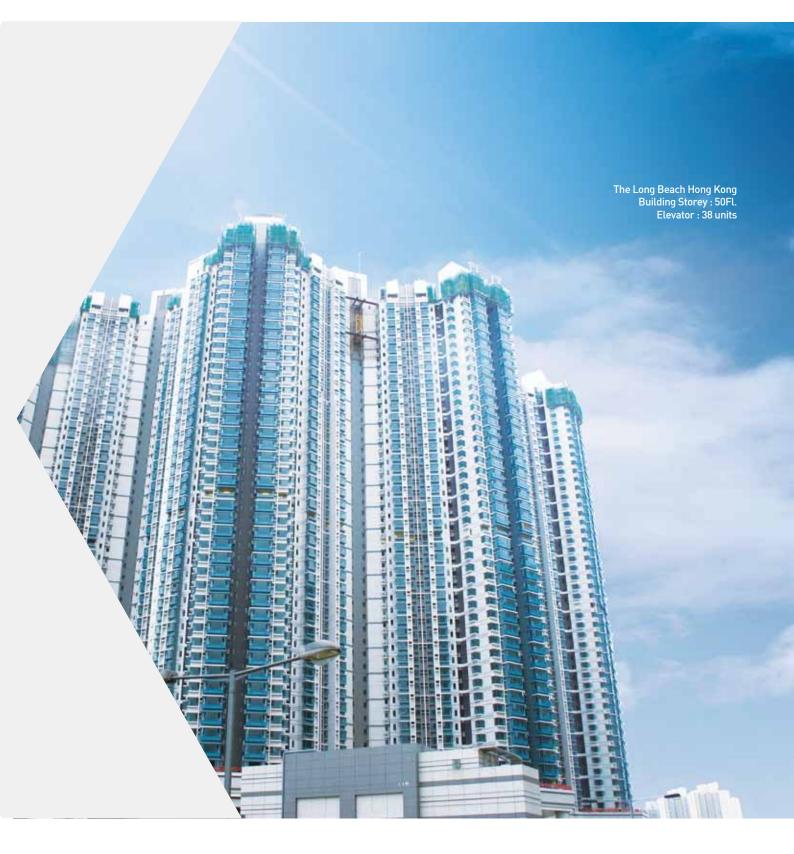
Total Solution for Energy

IRIS3 is designed to consume minimum energy at the initial stage with adopting energy efficient components in door, lighting and traction units. Through total system control shown in the validated VDI A ratings, we realize up to 50% energy savings and promise sustainable growth.

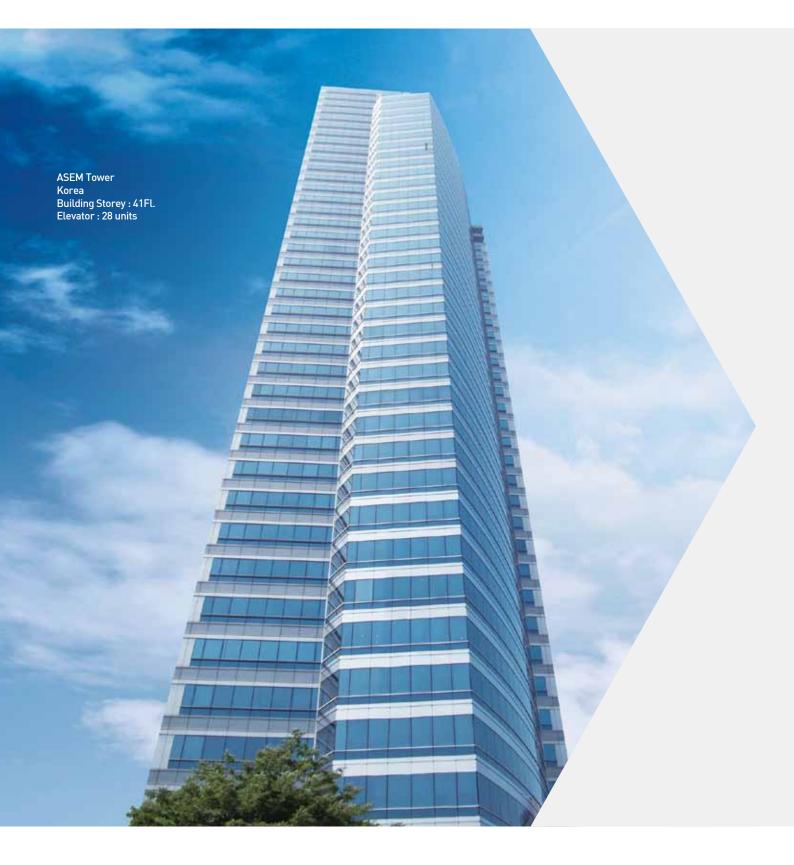


SIGMA IRIS 3













Perfect Control and Comfort

Noise and Vibration Control

Especially in high rise building, noise and vibration are created from movement of the people, flowing wind and operating machine which may cause discomfort. But, streamlined car structure, sealed car enclosure, reinforced multiple connections and wrapped on moving parts prevents noise and vibration leading to peaceful environment.



Precise and Optimal Control

The digital closed-loop variable frequency (VF) drive, with vector control, further increases efficiency and accuracy, and a digital speed encoder ensures correct car speed and positioning. Also, smoothed "Jerk-in and Jerk-out" velocity profiling enhances ride quality.



Safety and Reliability

Robust Elevator System

SIGMA understands that only robust system design can guarantee customers' requirements and keep their precious daily life style. The intelligent controller which realized our core value has safety chain following the international code requirements to avoid unexpected error. In addition, IRIS3 applies more than 10 kinds of safety devices.

Strict Test Standard

Our product development process requires stricter standards than the industry level and new products are born with much research, simulations and field tests. We execute more than 30 kinds of reliability tests and these intense quality assurance

programs make fool-proof products right from the design stage.

SIGMA NeT: Computerized Monitoring

Through SIGMA NeT which monitors elevator, escalator and movingwalks by internet-based software, our elevator not only provides a comprehensive and easy-to-use interface but also brings perfect quality to reality. This results in harmony with building usage and customers' confidence.

SIGMA IRIS 3









Professional Project Management

All Way Through Management

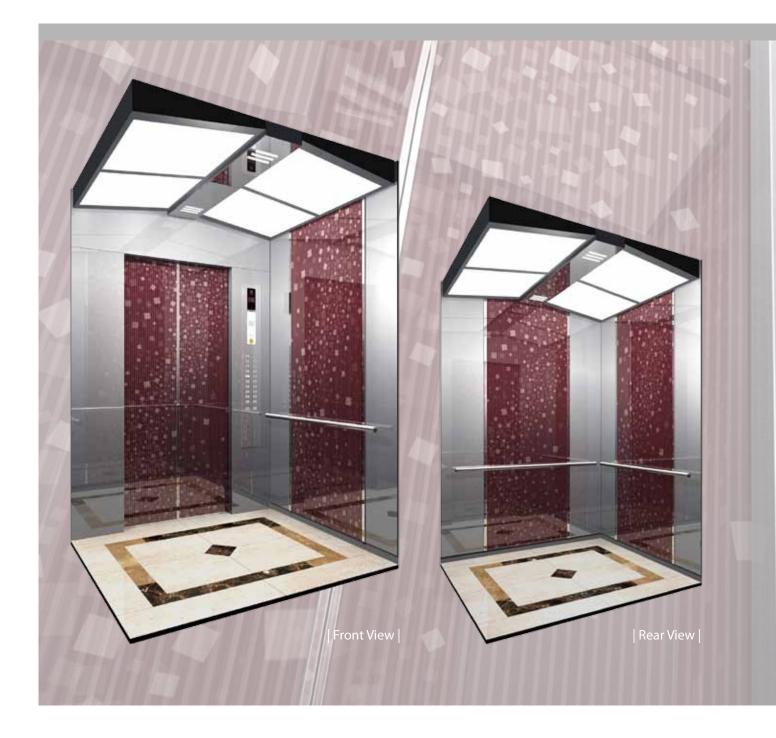
For more than 40 years of experience in the industry has given us a distinct expertise and challenging mind to take on any elevator difficulties.

Design Process

SIGMA's project management team works with developer/architect to understand exactly which type of elevator they require, to select the technology they need, and to achieve optional performance considering all aspects like shaft sizes, the number of people moving in and out of the premises, peak-hour traffic, elevator speed and number, and so on. This is very important role for preventing problems that may arise during operation.

Installation and Service Process

Installation can make designing criteria maximize and upgrade building's value. Our skilled engineers handle specification changes like add-ons to elevator and construction demands happening in the field. After completion and handover, elevator in operation can be maintained with the help of accumulated service knowledge.









Specification

Ceiling Car door & Car wall COP Handrail Floor C-NL2 Pattern Glass Ruby CBX-16C (3S Vibration) HR-04 (Polished) Miraton (Local)

Entrance





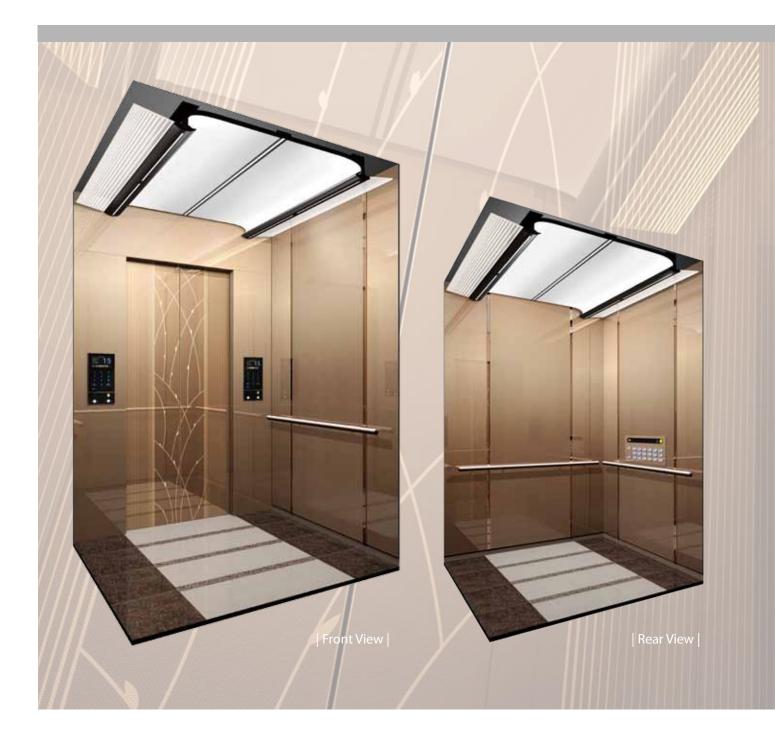




Specification

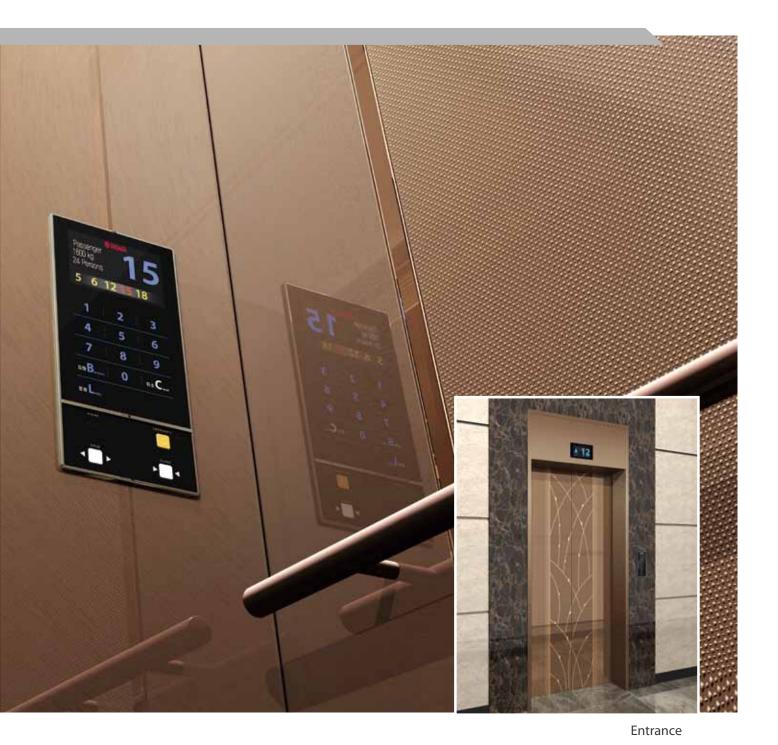
Ceiling Car door & Car wall COP Handrail Floor LS02 (LED Ceiling) Stainless Steal Mirror&Bead CBX-64C HR-04 (Polished) Marble(Local)

Entrance









Specification

Ceiling Car door & Car wall COP Handrail Floor

LW-01(LED Ceiling) MR-ET (EH1-085)+Bronze Mini Touch(CBT-70C) HR-04 (Polished + Bronze) Marble(Local)

Ceiling Designs



NS01



NS03



NL02



LW01



LS01



LS02

Handrail





SIGMA

Car & Landing Fixtures |

I COP



| Handicapped COP



CBM-44SH

Vertical Hall Indicator





VIX-M652

| Hall Button



! The actual product can be different (changed) depending on design

Car & Landing Fixtures || (Option)



| Vertical Hall Indicator





VIX-M692

VIX-MA92S

| Hall Button



^ v

HBM-S49

HBM-SA9S



SIGMA

Car & Landing Fixtures ||| (Option)



Car & Landing Fixtures IV (Option)

OPB

CBT-70C

| Horizontal Hall Indicator



HIL-A172



HIL-C172

| Hall Button





HBM-S78

HBT-A76



I The actual product can be different (changed) depending on design

SIGMA

Car Position Indicator



Horizontal Hall Indicator

озісма \land 12	SIGMA	♦12	
HIX-A162		HIX-C162	

Hall Lantern



HLV-C08



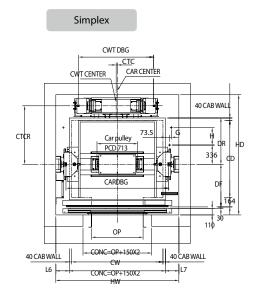
HLV-C11

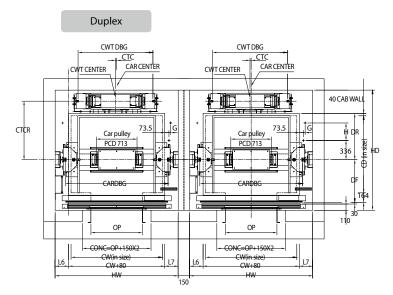


HLV-C48

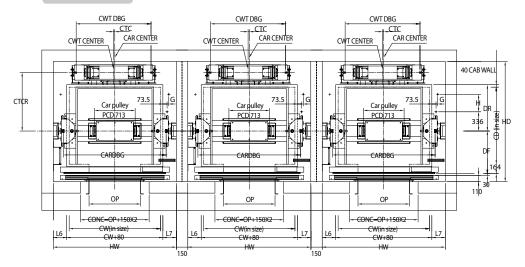
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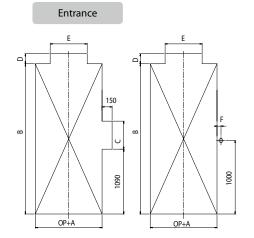
Layout





Triplex





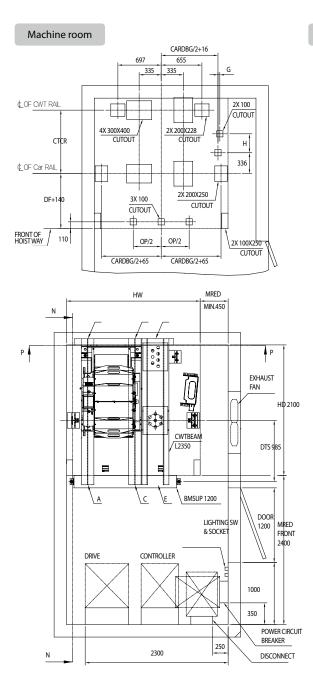
R	G	Н
<150m	30	305
>150m	30	419

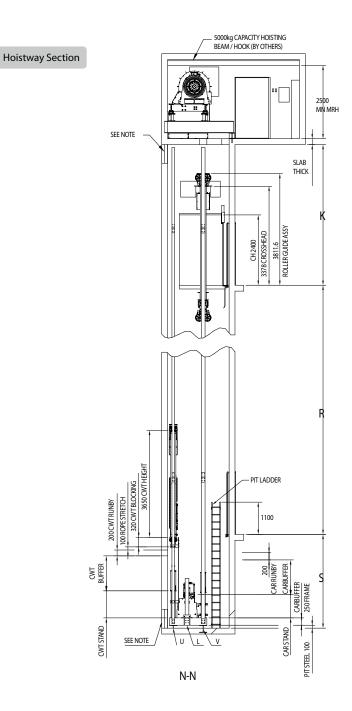
Jamb type	А	В	С	D	E	F				
Narrow	300	2250								
Wide Straight	300	2250								
Light Straight with transom panel	300	2550	Dimension with C,D,E,F depends on landing fixture type							
Wide Tapered	300	2250								
Wide Tapered with transom panel	300	2550								





Layout





I OH &PIT Size

	SPEED (V)								
	3.0m/s	3.5m/s	4.0m/s						
MINIMUM OVERHEAD (K)	CH+2470	CH+2470	CH+2630						
MINIMUM PIT DEPTH (S)	2100	2100	3430						

Hoistway Dimension

			Duty			Car Size		Hoistway Size			Machine Room Size														
CWT Sp Location [M/	Speed [M/MIN]	Persons	Load [kg]	Opening Type	Entrance Width	Width	Depth	Sim	plex	Duj	olex	Sim	plex	Dup	olex	Pit R	eactior	n [kg]	Machine Reaction						
			DUTY		OP	CW	CD	HW	HD	HW	HD	MW	MD	AM	BM	U	V	L	A	В	С	D	E	F	
		12	900		900	1600	1350	2150	2100	2150	2100	2600	4500	2600	4500	11500	10800	2300	1100	1600	1100	1600	1100	1800	
		13	1000		900	1600	1500	2150	2250	2150	2250	2600	4650	2600	4650	12700	12000	2500	1200	1700	1200	1700	1200	1900	
		15	1150		900	1800	1500	2350	2250	2350	2250	2800	4650	2800	4650	14500	13800	2800	1300	1800	1300	1800	1300	2200	
		15	1150		1100	2000	1350	2550	2100	2550	2100	3000	4500	3000	4500	14500	13800	2800	1200	1800	1200	1800	1300	2200	
		18	1350	Contra	900	1800	1700	2350	2450	2350	2450	2800	4850	2800	4850	16900	16200	3300	1200	2200	1200	2200	1300	2800	
	180	18	1350	Center	1100	2000	1500	2550	2250	2550	2250	3000	4650	3000	4650	16900	16200	3300	1400	2000	1400	2000	1500	2500	
		18	1350	pening	1100	2000	1550	2550	2300	2550	2300	3000	4700	3000	4700	16900	16200	3300	1400	2000	1400	2000	1600	2500	
		21	1600		1100	2000	1750	2550	2500	2550	2500	3000	4900	3000	4900	19900	19200	3800	1300	2400	1300	2400	1600	3200	
		24	1800		1100	2000	1800	2550	2550	2550	2550	3000	4950	3000	4950	22300	21600	4300	1400	2600	1400	2600	1700	3600	
		26	2000			1100	2350	1700	2940	2450	2940	2450	2940	4850	2940	4850	24700	24000	4700	3000	5400	3000	5400	N/A	N/A
		30	2250		1100	2400	1800	2990	2550	2990	2550	2990	4950	2990	4950	27700	27000	5200	3300	5900	3300	5900	N/A	N/A	
		12	900	_	900	1600	1350	2150	2100	2150	2100	2600	4500	2600	4500	11500	10800	2300	1100	1600	1100	1600	1100	1800	
		13	1000		900	1600	1500	2150	2250	2150	2250	2600	4650	2600	4650	12700	12000	2500	1200	1700	1200	1700	1200	1900	
		15	1150		900	1800	1500	2350	2250	2350	2250	2800	4650	2800	4650	14500	13800	2800	1300	1800	1300	1800	1300	2200	
		15	1150		1100	2000	1350	2550	2100	2550	2100	3000	4500	3000	4500	14500	13800	2800	1200	1800	1200	1800	1300	2200	
		18	1350	Camban	900	1800	1700	2350	2450	2350	2450	2800	4850	2800	4850	16900	16200	3300	1200	2200	1200	2200	1300	2800	
Rear	210	18	1350	Center	1100	2000	1500	2550	2250	2550	2250	3000	4650	3000	4650	16900	16200	3300	1400	2000	1400	2000	1500	2500	
drop		18	1350	pening	1100	2000	1550	2550	2300	2550	2300	3000	4700	3000	4700	16900	16200	3300	1400	2000	1400	2000	1600	2500	
		21	1600		1100	2000	1750	2550	2500	2550	2500	3000	4900	3000	4900	19900	19200	3800	1300	2400	1300	2400	1600	3200	
		24	1800		1100	2000	1800	2550	2550	2550	2550	3000	4950	3000	4950	22300	21600	4300	1400	2600	1400	2600	1700	3600	
		26	2000		1100	2350	1700	2940	2450	2940	2450	2940	4850	2940	4850	24700	24000	4700	3000	5400	3000	5400	N/A	N/A	
		30	2250		1100	2400	1800	2990	2550	2990	2550	2990	4950	2990	4950	27700	27000	5200	3000	5900	3300	5900	N/A	N/A	
		12	900		900	1600	1350	2150	2100	2150	2100	2600	4500	2600	4500	11500	10800	2300	1100	1600	1100	1600	1100	1800	
		13	1000		900	1600	1500	2150	2250	2150	2250	2600	4650	2600	4650	12700	12000	2500	1200	1700	1200	1700	1200	1900	
		15	1150			900	1800	1500	2350	2250	2350	2250	2800	4650	2800	4650	14500			1300	1800	1300	1800	1300	2200
		15	1150		1100	2000	1350	2550	2100	2550	2100	3000	4500	3000	4500		13800		1200	1800	1200	1800	1300	2200	
		18	1350		900	1800	1700	2350	2450	2350	2450	2800	4850	2800	4850		16200		1200	2200	1200	2200	1300	2800	
	240	18	1350	Center	1100	2000	1500	2550	2250	2550	2250	3000	4650	3000	4650	16900	16200		1400	2000	1400	2000	1500	2500	
		18	1350	pening	1100	2000	1550	2550	2300	2550	2300	3000	4700	3000	4700		16200		1400	2000	1400	2000	1600	2500	
		21	1600		1100	2000	1750	2550	2500	2550	2500	3000	4900	3000	4900		19200		1300	2400	1300	2400	1600	3200	
		24	1800		1100	2000	1800	2550	2550	2550	2550	3000	4950	3000	4950	22300		4300	1400	2600	1400	2600	1700	3600	
		26	2000		1100	2350	1700	2940	2450	2940	2450	2940	4850	2940	4850	24700			3000	5400	3000	5400	N/A	N/A	
		30	2250		1100	2400	1800	2990	2550	2990	2550	2990	4950	2990		27700			3300		3300	5900	N/A	N/A	

* Above data is for Rear Drop. For Side Drop, Please contact Sigma.

| Electrical Data

Speed	Capacity		Motor	MCCB Capacity (A)				Lead-In Wire Size [mm ²]				Ea	rth Wire	Heat	Starting		
[M/MIN]			Capacity	1 unit		2 units		1 unit		2 units		1 unit		2 units		Output	Power
	Person	Load[kg]	[kW]	220V	380V	220V	380V	220V	380V	220V	380V	220V	380V	220V	380V	[kcal/H]	[kVA/set]
	13	900	20	100	60	200	100	35	16	95	35	35	16	50	16	2430	61.2
	15	1000	21	125	60	200	125	35	16	95	35	35	16	50	25	2700	66.5
	17	1150	24	125	100	225	125	35	16	95	35	35	16	50	25	3105	71.1
180	20	1350	27	125	100	250	150	35	16	120	35	35	16	50	25	3645	77.0
160	24	1600	31	150	100	300	175	35	16	120	35	35	16	50	25	4320	87.5
	27	1800	34	175	100	300	175	70	25	150	50	35	25	50	35	4860	94.1
	30	2000	36	175	100	350	200	70	25	150	50	35	25	50	35	5400	113.2
	34	2250	40	200	160	350	225	70	25	150	50	35	25	50	35	6075	117.8
	13	900	23	125	100	200	125	35	16	95	35	35	16	50	16	2835	61.2
	15	1000	25	125	100	250	150	35	16	120	35	35	16	50	25	3150	77.7
	17	1150	28	150	100	250	150	35	16	120	35	35	16	50	25	3622.5	82.9
210	20	1350	31	150	100	300	175	35	16	120	35	35	16	50	35	4252.5	89.5
210	24	1600	36	175	100	350	200	75	25	150	50	35	25	50	35	5040	102.0
	27	1800	40	200	160	350	200	75	25	150	50	35	25	50	35	5670	109.3
	30	2000	42	225	160	400	250	75	25	200	50	35	25	50	35	6300	125.1
	34	2250	46	225	160	400	250	95	35	200	70	35	35	50	35	7087.5	136.9
	13	900	26	125	100	250	150	35	16	95	35	35	16	50	25	3240	69.8
	15	1000	29	150	100	250	150	35	16	120	35	35	16	50	25	3600	88.2
	17	1150	32	150	100	275	175	35	16	150	35	35	16	50	35	4140	94.1
240	20	1350	36	175	100	300	175	75	25	150	50	35	25	50	35	4860	102.0
240	24	1600	42	200	160	350	200	75	25	150	50	35	25	50	35	5760	115.8
	27	1800	46	225	160	400	225	95	35	150	70	35	35	50	35	6480	124.4
	30	2000	48	225	160	400	250	95	35	150	70	35	35	50	35	7200	125.1
	34	2250	53	250	160	450	250	95	35	200	70	35	35	50	35	8100	131.0



Technical Features

I Operation Functions

• Standard Option

Features	Description	
Automatic Bypass	A fully-loaded car (more than 80% of rated load) bypasses hall calls in order to maintain maximum operational efficiency.	•
Advance Door Opening	In order to accelerate traffic, automatic door opening starts while the elevator car approaches a landing.	•
Alarm Bell	This function activated by the in-car alarm buttons offers an acoustic alarm. The alarm device is powered by its own power supply including a back-up battery.	•
Overload Holding Stop (110% of rated load)	When the number of passengers exceeds the normal capacity, a buzzer sounds and the elevator remains stopped at that floor. When the excessive number of passengers disembark, the buzzer stops, the elevator doors close, and operation continues.	•
Car Door Safety Edge	Extending the full height of the car door, this device causes the doors to return to the fully open position should the door encounter a person or obstacle while closing.	•
Automatic Car Return (ARD)	Automatic car return parks the car at a defined landing with the doors in a defined state, when the car has no demand.	•
Door Nudging	If the doors are prevented from closing for a fixed period of time, the door reversal devices are rendered inoperative.	•
Non-Stop Operation	Specific floors which are memorized in control panel can be set to disable using switch on car operating panel or in security room.	•
Re-leveling Operation	Adjust leveling between landing sill and car sill.	•
Parking Operation	The elevator can be automatically parked at the predetermined floor with its doors closed, and the lights and ventilation will be turned off as well.	0
Emergency Fireman Operation	All cars not on fireman's service shall be commanded to make an express priority run to the designated return landing as soon as a fireman's car is switched to Emergency Fireman's Service. For Emergency Fireman Operation, the cars are parked until the end of Emergency Fireman's Service.	0
Attendant Operation	The operating mode of an elevator can be changed from the normal automatic operation to the attendant service by an attendant switch.	0
Independent Service Operation	Independent service operation removes the car from the group, permitting it to respond to registered car calls while prohibiting the doors from closing unless constant pressure is applied to a start button. While on this operation, the car ignores all hall calls and the hall lanterns do not illuminate.	0
Building Automatic Interface	It makes the communication between elevator and building integrated. BA board will collect the floor, direction and status information of elevator. The computer can get this information through serial communication.	0
Counterweight with Safety	This function may be used to protect the car from going upwards. The installation provides a counterweight governor (in addition to the car governor) which triggers a safety gear of the counterweight.	0
Door Hold Button	Its operation acts like a door open button, but the operation keeps the doors open for a defined period of time.	0
Earthquake Operation	The earthquake sensor detects whether the earthquake occur or not. When earthquake occurs, the device forces the elevator to stop at the nearest floor with door fully open, and the elevator can't operate any more.	0
Car Call Cancellation	Allows cancellation of an incorrectly registered car call. For example, if you press the button for the wrong floor, you can cancel by pressing the same floor button again.	0
Anti-nuisance Operation	In case of substantial difference between the number of calls registered on the car operating panel and actual load in the elevator, the elevator prevents unnecessary operation by cancelling all registered calls when it arrives at the nearest floor.	0
Voice Synthesizer	This system provides riding passengers with audio information about car operation such as direction of travel, landing floor, etc.	0
Night Noise Restriction	A timer or RTC (Real Time Clock) activates this feature. When RTC reaches designated time, chime and/or gong is deactivated and synthesizer volume is decreased.	0
Door Photo Sensor	The doors reverse to fully open position if the light ray unit detects an obstacle when the doors are closing.	0